

Receiving Report

Date: 9/4/8

Batch No: 2111382

Supplier: MAGNA

Dart P/O: 8450

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 2111382 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M6061	6 Bussw X 000	40	0	0	40	
M6061	6 Bussw b/w	40	48	0	0	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/04/09
 Date: 09/04/09
 Received/Costing: RCR 10688
 Initial: [Signature]

Location _____



Magna Stainless
5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I009406

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR:Y

INVOICE DATE:	04/08/09
ORDER DATE:	04/01/09
SHIP DATE:	04/08/09
ORDER NUMBER:	W010177
PURCHASE ORDER:	8480

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		3	PC	ALUMINUM SHEET ASH 6061 T6 .090" x 48" x 96" L024775 3 PC/125 LB	3 PC	165.00	495.00 ✓
		353	LB	MAP 6061-T6 1/2" X 10" X 144" L024777 364 LB	5 PC	187.00	935.00 ✓
		345	LB	6061-T6 1/2" X 12" X 144" L024778 349 LB	4 PC	222.00	888.00 ✓

RECEIVED APR 14 2009

04/09/09 14:08:58

Merchandise:	2,318.00
Surcharges:	
No Tax Costs:	
GST	115.90
Total Due:	2,433.90

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date
Apr 9, 2009

Page
1

Receipt Number
RCP00010688

Purchase From:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00008480

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6B0500X1	6061-T6 Bar .500 x 10.0 AS ABOVE B/N111382	60.0000	f	15.583333	935.00	Apr 09, 2009 ✓
	M6061T6B0500X1	6061-T6 Bar .500 x 12.0 AS ABOVE B/N111382	48.0000	f	11.100000	532.80	Apr 09, 2009 ✓
	M6061T6S090	6061-T6 .090 Sheet PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET B/N111382	96.0000	sf	5.156290	495.00	Apr 09, 2009 ✓

Comments:



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I009406

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID



SPECIAL INSTRUCTIONS

Currency		Sales Person		Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS		(613) 632-5200	(613) 632-1053	8480	
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W010177	NET 30 DAYS		NIR:R-557065-1		04/01/09	04/07/09	04/08/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	ALUMINUM SHEET ASH 6061 T6 .090" x 48" x 96"			
			125 LB / 3 PC	L024775	1786811	3
353		LB	MAP 6061-T6 1/2" X 10" X 144"			
345		LB	6061-T6 1/2" X 12" X 144"			
			364 LB / 5 PC	L024777	20077221	364
			349 LB / 4 PC	L024778	200807007	349
Bundles: 1			Skids: 1			
			Total Weight:			838 LB

19/4/8

Received by: _____ Date: _____ Signature: _____

DART

Purchase Order

FAKED

Date Apr 01, 2009	Page 1
Purchase Order Number PO00008480	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 01, 2009	N30	yours	Apr 09, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
40.0000	M6061T6B0500X050	6061-T6 Bar .500 x 5.00 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115 4116 PER AMS-QQ-A-200/8 OR AMS 4160	09/04/2009	No	5.750000	f	230.00
20.0000	M6061T6B0500X060	6061-T6 Bar .500 x 6.00 Comments: AS ABOVE	09/04/2009	No	7.000000	f	140.00
60.0000	M6061T6B0500X100	6061-T6 Bar .500 x 10.00 Comments: AS ABOVE	09/04/2009	No	15.583333	f	935.00
40.0000	M6061T6B0500X120	6061-T6 Bar .500 x 12.00 Comments: AS ABOVE	09/04/2009	No	11.100000	f	444.00
20.0000	M6061T6R1250	6061-T6 Round Bar 1.250 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128 4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	09/04/2009	No	2.900000	f	58.00
96.0000	M6061T6S090	6061-T6 .090 Sheet Comments: MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET PER AMS-QQ-A-250/11 OR AMS 4025OR AMS 4027	09/04/2009	No	5.156290	sf	495.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:

Tax Summary:

GST 115.10
ONT PST 0.00

Less:
included tax

0.00

Subtotal

2,302.00

Total tax

115.10

Total purchase order in

CAD Dollars

2,417.10

Entered By: CL CLAVOIE

Approved By:

PO04220-1786811

DOC : V/0080295390 DATE : 2008-12-09 PROD. REF. : 0000251919/006 NREBT : 46158/06 PAGE : 1/ 2

INSPECTION CERTIFICATE

Aleris
Europe

CUSTOMER : ALERIS ROLLED PRODUCTS

1700 EASTPOINT PARKWAY, SUITE 200
LOUISVILLE, KY 40223 USA

YOUR ORDER NUMBER : 459295-IMP (YARDE PO#P80922DK001)
OUR ORDER NUMBER : 46158/06
DOCUMENT NUMBER : V/0080295390

Aleris Aluminum Duffel BVBA
A. Stockelbaan 87, 2570 Duffel - Belgium
Tel. 32 (0)15 30 21 11 - Fax (0)15 30 27 94

DESCRIPTION : ALU SHEET (STENC) AA 6061-T6 AMS-QQA-250/11 AMS 4027M ASTM B209-07
DIMENSIONS : 96" X 48" X .09"
ARTICLE NO.:

ORIGIN OF GOODS : EUROPEAN UNION (BELGIUM)

COIL NUMBER	CAST NUMBER	CHEMICAL COMPOSITION (%)							
		SI	FE	CU	MN	MG	CR	TI	ZN
		MIN	0,40	0,15	0,15	0,8	0,04		
		MAX	0,8	0,40	0,15	1,2	0,35	0,15	0,25
001	1786811		0,65	0,4	0,28	0,07	0,12	0,03	0,01
		OTHERS : EACH		MIN		0,05 MAX			
		TOTAL		MIN		0,15 MAX			

S. Ockelbos

MECHANICAL PROPERTIES					
		(T) = TRANSVERSAL	(L) = LONGITUDINAL		
		1 N/MM2 = 1 MPA	0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI		
		/A = REAR END	/M = MIDDLE	/V = FRONT END	/O = RANDOM SAMPLING
TEST- NUMBER		RM (T) KSI	RP (T) KSI	A2" (T) %	BEND (T) N
	MIN	42	35	10	
	MAX				5,00
001	/A	49	40	17	OK
001	/M	49	40	16	OK
001	/V	49	40	16	OK

YARDE (YARDE) BY A. OCKELBOS
THIS IS A TRUE COPY OF THE ORIGINAL
MILL TEST REPORT NOW ON FILE
RECEIVED AND INSPECTED

JAN 16 2009

Aleris Aluminum Duffel BVBA

BY

KYAN McDONALD, CERTIFICATION PROCESSOR



590401D6012-6 MAGNA STAINLESS PO: P004200 Part #:
3.00FC 122.0018

Inc 04-07-09

DOC : V/0080295390

DATE : 2008-12-09

PROD. REF. : 0000251919/006

NRBST : 46158/06

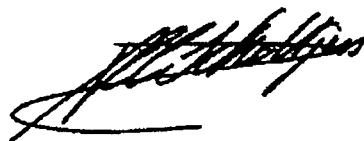
PAGE : 2/ 2

Aleris
Europe

Aleris Aluminum Duffel BVBA
A. Stodelaan 87, 2570 Duffel - Belgium
Tel 32 (0)15 30 21 11 - Fax (0)15 30 27 94

DATE SOLUTION HEAT TREATMENT COIL NUMBER
001 STENCILLING : WEEK 45 / YEAR 2008

HEAD OF LABORATORY,
XAVIER SCHELTJENS



Aleris Aluminum Duffel BVBA





SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

PO04200 - 20080+00 +

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
811952	2

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
	69631	PL0735	9/26/2008
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALESPERSON
	P80919CG001 PA	6061-T6511	David Schroeder
	CUSTOMER PART NUMBER	DESCRIPTION	
	PL0735	PL 500x12.000	

CERTIFICATION
ASTM-B221-06 Stencil
SPECIFICATION
AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Lot No.	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
200807007	1	09/25/08	45.3	42.4	16.4
200807007	2	09/25/08	46.4	42.8	16.4
200807007	3	09/25/08	46.3	43.0	15.4

509/04/09

this is a true copy of the original
mill test report now on file.

Received and Inspected
10/01/08

rdx

by *Melissa Gagnier*
Melissa Gagnier, Certification Analyst

Chemical Composition for Alloy 6061

Alloy		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other	Each	Total	Al	Melted In
6061	Max	0.8	0.7	0.40	0.16	1.2	0.35	0.25	0.15	0.05	0.15		Remainder	
	Min	0.40	-	0.15	-	0.8	0.04	-	-	-	-			

United States of America

Robert M. Ramade
Robert M. Ramade Ph.D., Director of Quality & Technical Services

PO04200 - 20077221

sapa: Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

Ship To Customer

Certified Inspection Report

Sales Order Number		Cert Number	
1100044962		SAPA43180	
Line No.	Customer P/O	Page	Page
1	P90326CG028-1	1 of 2	1 of 2
Cert Creation Date		Cert Print Date	
29-MAR-09		29-MAR-09	

Quantity Shipped	Date Shipped	Item Description
1976 LB	29-MAR-09	Extruded ECON-O-PLATE 0.500 TK x 10.000 W SECT 505025 144.000 IN LN 6061 / T6511 FIN M-MILL
B/L	Item No.	W/F 5.880 F 04 CS 10
32918	G03360698	Marking CONTINUOUS; ASTMB221 REV 08
Delivery Id	Item No. Rev	AMS-QQ-A-200/8 REV ASMESB221 REV 99 UNS#A96061 REV
32959		
Customer Part No.		
.5X10		

52/04/09

Applicable Specifications, Revisions and Exceptions

Certificate in accordance with EN10204 3.1

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A. Lukaszak

Dave A Lukaszak

29-MAR-09

Tech/Quality Manager

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG1020471	20077221	--	--	--	--
G12-PKG1020471	20077221	14	PCS	994	988
G12-PKG1020472	20077221	14	PCS	994	988

Composition Limits

sapa:Sapa Industrial Extrusions
53 POTTSVILLE STREETCRESSONA, PA
17929-0187**Certified Inspection Report**

Sales Order Number	Line No.	Customer P/O
1100044962	1	P90326CG028-1

Cert Number	Page
SAPA43180	2 of 2
Cert Creation Date	Cert Print Date
29-MAR-09	29-MAR-09

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.8	---	0.7	0.15	0.40	---	0.15	0.8	1.2	0.04	0.35	---	0.25
Alloy	Ti		Bi		Pb		Others Each		Others Total					
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max				
6061	---	0.15	---	---	---	---	---	0.05	---	0.15				

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5020500	0.6	0.30	0.26	0.06	0.9	0.05	0.07	0.01	---	---	---	---

Mechanical Property - Test Limits

Test Type			UTS - L		TYS - L		EL 4D-Long	
UOM			KSI		KSI		PCT	
# of Tests			--		--		--	
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6S11	20077221	2	40.5	40.5	35.2	35.2	19.3	19.3

Cert Notes

Products manufactured with a T6S11 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

Made in USA

THIS IS A TRUE COPY OF THE ORIGINAL
MILL TEST REPORT NOW ON FILE.
RECEIVED AND INSPECTED

MAR 30 2009

BY *Kathy Bell*

KATHY BELL, CERTIFICATION PROCESSOR